

## Epoxy Fortifier for Coal Tar Sealer

### 1. PRODUCT NAME

**Armorflex®**

### 2. MANUFACTURER

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- **Strengthens Coating:** Helps hold aggregate in mix and reduces aggregate roll out onto the pavement.
- **Fast Setting:** Speeds up drying of pavement sealer, even in cool or cloudy conditions.
- **Beautifies:** Reduces scuffing and tearing and creates a uniform, darker, slate black color of the finished coating.
- **Enhances Resistance:** Makes coating more oil and gasoline resistant.
- **Quick Access:** Allows owner to open pavement to traffic sooner.
- **Slip Resistant:** Even texture and better grip for safer driving conditions.

### 3. PRODUCT DESCRIPTION

Armorflex is a water-based epoxy-latex additive designed as a fortifier for pavement sealers. Pavement coatings fortified with Armorflex will exhibit faster drying and greater resistance to power steering marks than unfortified pavement sealers. Armorflex increases the chemical and fuel resistance of pavement sealers.



#### Packaging:

Available in 5 gal. pails and 35 gal. fiber drums. 260 gal. bulk totes can be special ordered.

#### Color:

Armorflex as packaged is dark blue. When added to the pavement sealer it will enhance and darken the color of the applied sealer.

#### Basic Uses:

Armorflex, when added to Tarconite (Product Data Sheet 102), will make the dry coating blacker, tougher, and more resistant to higher traffic loads and scuffing. It is especially recommended in such applications where initial toughness is critical due to high traffic volume and/or the need for immediate use of the pavement.

#### Composition:

As shipped, Armorflex is a water-based epoxy-latex.

#### Limitations:

Armorflex must be protected from freezing. Do not store in direct sunlight or in temperature exceeding 120°F.

### 4. INSTALLATION

#### Preparatory Work:

The asphalt surface must be structurally sound, surface cured, and free from all loose or foreign matter prior to the application of pavement sealers fortified with Armorflex.

#### Methods:

The application of pavement sealers fortified with Armorflex may be by spraying, rubber-bladed squeegee, brush, or mechanical equipment specifically designed for this purpose. Due to the heavy bodied nature of pavement sealer fortified with Armorflex, application by means of specialized equipment is recommended. This

equipment can be of two types, high volume positive displacement airless spray or mechanical squeegee. Both types must be capable of keeping material thoroughly mixed and homogeneous throughout the application process. All equipment used must be capable of supplying a sufficient quantity of material for uniform application over the entire width of the application mechanism to provide a uniformly coated surface.

#### Mix Design:

A minimum of 2% Armorflex added per 100 gals. of concentrated pavement sealer will show significant improvement in the performance of the applied coating. For heavier traffic conditions, up to 5% additive is recommended.

*Per 100 gallons of Concentrated Sealer*

Water	Armorflex	Sand	Yield
45 gal.	2 gal.	300-500 lbs.	160-170 gal.
50 gal.	3 gal.	300-500 lbs.	166-176 gal.
55 gal.	5 gal.	300-500 lbs.	173-183 gal.

All sand used should be clean, dry, pure silica sand, free of contaminants. Medium fine sand with an A.F.S. rating of 50 to 70 gives best results. There should be no more than 2% retained on 30 mesh or coarser, no more than 10% retained on 140 mesh and no more than 0.3% retained on 200 mesh.

## Application:

For use over sound asphalt pavement, the following application procedures are recommended for best results:

### Application Rate per Coat

	Gal/SY	Gal/SF
Concentrate	.09	.01
Mix	.15 - .18	.019 - .022

One gallon of concentrate will cover 100 sq. ft. Multiply sq. yds. of surface x .09 to determine gallons of concentrate per coat.

Coverage rates can vary with the application method and the age, texture and porosity of the pavement to be sealed. For low to moderate traffic areas, we recommend applying two full sand slurry coats. For high traffic areas, a third coat is advised. For highly oxidized surfaces, a primer, Polyprime (Product Data Sheet 155) is recommended. Each coat must be dry before additional applications.

On a typical parking lot, a combination of application systems could be used. For example, two coats for the parking stalls and a third for the drive lanes where most of the wear occurs.

Application must be made when ambient temperatures and pavement temperatures are above 50°F. Good drying conditions above 50°F are required during the subsequent 8 hours and no temperatures below 50°F should be anticipated for 48 hours. Night time application is not recommended. It is recommended that the area over which the application is made be opened to use only after trial shows it to be dried and sufficiently cured to accept regular traffic. Lower temperatures, high humidity, clouds or shade, and lack of air movement retard cure.

## Precautions:

Keep out of reach of children. Container should be closed when not in use. Do not apply sealers mixed with Armorflex over chip seals, or sealers which contain gilsonite. Sealers mixed with Armorflex are not recommended for use on portland cement concrete or for indoor use.

New asphalt should be allowed to cure for a minimum of 30 days prior to application and must not exhibit rib-boning, crawling, nor show oil rings when 1 gal. of clean water is poured onto the surface.

Protect wet sealers mixed with Armorflex at all times from freezing and rain.

Consult specific Neyra material safety data sheet before use.

## 5. MAINTENANCE

As a rule, a clean, well-marked parking lot is safer and will last longer. Occasional flushing with water or the use of a contract cleaning service will help to retain an attractive appearance.

## 6. TECHNICAL DATA

### Applicable Standards:

Armorflex, when combined with the specified amount of Tarconite (Product Data Sheet 102), meets Pavement Coatings Technology Center (PCTC) specification PCTC02 for mix design, application rate and drying time.

### Physical Composition:

As supplied, Armorflex meets the following requirements when tested according to ASTM D2939:

Requirements	Max	Min
Non-Volatiles %	-	40
Water %	60	-
Specific Gravity	-	1.0

### Drying Time:

When tested according to ASTM D2939, "set to touch" in 1 hour, exhibit "final set" in less than 6 hours.

### Non-Flammability:

The cured coating shows no tendency to flash or ignite.

### Adhesion & Resistance to Water:

The cured coating exhibits no penetration, blistering, loss of adhesion, nor tendency to re-emulsify after immersion for 24 hours.

## Environmental Considerations:

Tarconite fortified with Armorflex is considered non-hazardous when tested according to the EPA's TCLP (Toxicity Characteristic Leaching Procedure).

## 7. TECHNICAL SERVICES

Material safety data sheets, product and application recommendations, as well as assistance with special situations and field service are available upon request. Special project submittals are available through Neyra Customer Service.

## 8. WARRANTY

The above specifications on product usage are believed to be true and accurate. Neyra Industries, Inc. guarantees that all materials manufactured comply with quality standards as described in the product data sheets. Because the application, handling, weather, workmanship, and equipment are beyond the control of this manufacturer, only the quality of the products as shipped is guaranteed. In no case will the liability of Neyra Industries, Inc. exceed the purchase price of the shipped materials.

## 9. ADDITIONAL INFORMATION

Neyra Industries, Inc. manufactures a full line of asphalt pavement maintenance and recreational surface products as well as application equipment sold and distributed nationally at our plants and through distributors and contractors. To find the supplier most convenient to you, please contact us.

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