NEYRA° Professional Grade

Neyra AE

Asphalt Pavement Sealer

I. PRODUCT NAME Neyra AE

2. MANUFACTURER

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3. PRODUCT DESCRIPTION

Neyra Asphalt Emulsion (Neyra AE) is an environmentally friendly asphalt emulsion containing high molecular weight polymers, mineral fillers and modified with specialized surfactants that is formulated as a weather protective, water resistant coating for asphalt surfaces.

Packaging:

Bulk shipments made in tank trucks. Also available in 55 gal. steel drums.

Color:

In the liquid state, Neyra Asphalt Emulsion is a dark brown / black emulsion. When dry, Neyra Asphalt Emulsion is a deep black color.

Basic Uses:

Neyra AE extends the service life and reduces maintenance costs of asphalt pavements, protecting them from the destructive effects of water, sunlight and oxidation. When mixed and applied according to manufacturer's recommendations, Neyra AE provides a new looking, long lasting surface that is easy to clean.

Composition:

Neyra Asphalt Emulsion is an environmentally friendly, concentrated, high solids, mineral reinforced asphalt emulsion fortified with a high molecular weight polymer. The binder base is emulsified in our high temperature, high shear, state of the art manufacturing

- Environmentally Friendly: Contains less than 0.1% Polycyclic Aromatic Hydrocarbon (PAH) content. It is also a low VOC, non-flammable coating that contains no coal tar or emits obnoxious odors.
- Fast Dry & Curing: Higher solids, polymer modified asphalt emulsion allows for a faster cure, opening to traffic faster.
- Protects & Beautifies: Neyra AE forms a tight seal that is impenetrable to the destructive effects of sun, water and chemicals giving your pavement a deep black long-lasting color.
- Tough & Durable: Neyra AE is a polymer modified, mineral reinforced asphalt emulsion blended with emulsifiers and surfactants for superior durability, adhesion and flexibility

process. The hot blending process of the high molecular weight polymer and asphalt base resin along with other quality raw materials creates a homogeneous coating formulated to be job mixed with high sand loads, providing an exceptionally tough, long lasting, skid resistant surface.

4. INSTALLATION

Preparatory Work:

The asphalt surface must be structurally sound, surface cured and free from all loose or foreign matter prior to the application of Neyra AE.

Methods:

Neyra AE can be applied by spray, squeegee, brush or mechanical equipment designed for this purpose. Due to the heavy body of the Neyra AE slurry mix, application by means of specialized equipment is recommended. This equipment can be of two types, high volume positive displacement airless spray or mechanical squeegee. Both types must be capable of keeping material thoroughly mixed and homogenous throughout the application process. All equipment used must be capable of supplying a sufficient quantity of material for uniform application over the entire width of the application mechanism to provide a uniformly coated surface.

Mix Design:

Neyra ĀE is a highly concentrated material intended to be mixed with

water and mineral aggregate to form a ready to use pavement sealer. **Do not over dilute.**

Use only Neyra additives specifically designed for Neyra AE. **Do not use other additives.** They are not chemically compatible with Neyra AE and will degrade the emulsion.

Per 100 gallons of Neyra AE

| Water | Sand | Yield |
|-------------|--------------|--------------|
| 15 -20 gal. | 300-500 lbs. | 119-133 gal. |

All sand used should be clean, dry, pure silica sand, free of contaminants. Medium fine sand with an A.F.S. rating of 50 to 70 gives best results. There should be no more than 2% retained on 30 mesh or coarser, no more than 10% retained on 140 mesh and no more than 0.3% retained on 200 mesh.

Application:

For use over sound asphalt pavement, the following application procedures are recommended for best results:

Application Rate per Coat

| | Gal/SY | Gal/SF |
|-------------|--------|---------|
| Concentrate | .10 | .011 |
| Mix | .1315 | .014016 |

One gallon of concentrate will cover 90 square feet per coat. Multiply square yards of surface \times 0.1 to determine

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gallons of concentrate per coat.

Coverage rates can vary with the application method and the age, texture and porosity of the pavement to be sealed. For low to moderate traffic areas, we recommend applying two full sand slurry coats. For high traffic areas, a third coat is advised. For highly oxidized surfaces, a primer, Polyprime (Product Data Sheet 155) is recommended. Each coat must be dry before additional applications. On a typical parking lot, a combination of application systems could be used. For example, two coats for the parking stalls and a third for the drive lanes where most of the wear occurs.

Application must be made when ambient temperatures and pavement temperatures are above 50°F. Good drying conditions above 50°F are required during the subsequent 8 hours and no temperatures below 50°F should be anticipated for 48 hours. Night time application is not recommended. It is recommended that the area over which the application is made be opened to use only after trial shows it to be dried and sufficiently dry to accept regular traffic. Lower temperatures, high humidity, clouds or shade, and lack of air movement slow drying time. Do not apply when rain is imminent. Caution: Application of this product in marginal weather conditions or overdilution will result in premature wear.

Precautions:

Do not apply Neyra AE over chip seals, or sealers which contain gilsonite. Neyra AE is not recommended for use on portland cement concrete.

Keep out of reach of children. Container should be closed when not in use. Contains petroleum distillates. Avoid breathing vapor or prolonged contact with skin or eyes. Flush immediately with water.

New asphalt should be allowed to cure for a minimum of 30 days prior to application and must not exhibit ribboning, crawling, nor show oil rings when I gal. of clean water is poured onto the surface.

Protect wet Neyra AE at all times from freezing and rain.

Consult specific Neyra material safety data sheet before use.

5. MAINTENANCE

As a rule, a clean, well marked parking lot is safer and will last longer. Occasional flushing with water or the use of a contract cleaning service will help to retain an attractive appearance.

6. TECHNICAL DATA

Applicable Standards:

Neyra AE meets or exceeds the composition and performance standards listed in the chart on page 3.

7. TECHNICAL SERVICES

Material safety data sheets, product and application recommendations, as well as assistance with special situations and field service are available upon request. Special project submittals are available through Customer Service.

8. WARRANTY

The above specifications on product usage are believed to be true and accurate. Neyra Industries, Inc. guarantees that all materials manufactured comply with quality standards as described in the product data sheets. Because the application, handling, weather, workmanship, and equipment are beyond the control of this manufacturer, only the quality of the products as shipped is guaranteed. In no case will the liability of Neyra Industries, Inc. exceed the purchase price of the shipped materials.

9. ADDITIONAL INFORMATION

Neyra Industries, Inc. manufactures a full line of asphalt pavement maintenance and recreational surface products as well as application equipment sold and distributed nationally at our plants and through distributors and contractors. To find the supplier most convenient to you, please contact us.

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| ASTM | Test Description | Result |
|-----------------|--|----------------------------|
| Base Asphalt | | |
| D5 | Penetration of Bituminous Materials | 10-45mm |
| D36 | Softening Point of Asphalt | 70 C min. |
| DII3 | Ductility of Bituminous Materials | 5-20cm |
| NEYRA | Percent Polymer Solids on Asphalt by weight | 3 |
| Liquid Emulsion | 1 | |
| D2939 | Uniformity of Asphalt Emulsion | Pass |
| D6930 | Asphalt Emulsion Settlement and Storage Stability | <15% in 24 hrs. |
| D2939 | Wet Film Continuity | Pass |
| D2939 | Density of Asphalt Emulsion | 10 Lbs/ Gal. Min. |
| D2939 | Residue by Evaporation | 50% Min. |
| D95 | Water Content | 50% Max. |
| D2939 | % Ash of the Non-Volatile | 50% Min. |
| E70 | pH of Aqueous Solutions Using Glass Electrodes | 7-10 pH |
| D562 | Viscosity using Stormer Viscometer | 75-90 ku |
| D93 | Flash Point of Asphalt Emulsion Liquid | > 450 F |
| Dried Film | | |
| D36 | Softening Point of Asphalt Residue | > 200 F. |
| D2939 | Film Dry Time at 73.4 F and 50% Relative Humidity | 2-4 hrs. |
| D4060 | Taber Abrasion Resistance | < 1% Loss by weight |
| D3910 | Wet Track Abrasion Resistance | < 15 grams / ft.3 loss |
| D522 | I/4 " Mandrel Bend Test | Pass - no cracking |
| D870 | Water Resistance of Coatings Using Water Immersion | Pass - no loss of adhesion |
| D4585 | Water Resistance of Coatings Using Condensation | Pass - no loss of adhesion |
| D1735 | Water Resistance of Coatings Using Water Fog Apparatus | Pass - no loss of adhesion |
| D6904 | Resistance to Wind Driven Rain | Pass - no loss of adhesion |
| D2939 | Resistance to Heat | Pass - no blistering |
| D2939 | Resistance to Kerosene | Pass |
| D2939 | Resistance to Impact | Pass - no loss of adhesion |
| D4799 | Accelerated Ultra Violet Weathering (QUV), 1,000 hours | Pass - no fading |

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