

## Crack / Joint Thermo-Sealant

### 1. PRODUCT NAME Thermoflex™

### 2. MANUFACTURER

Neyra Industries, Inc.  
10700 Evendale Drive  
Cincinnati, Ohio 45241

Phone: 513-733-1000  
Toll Free: 800-543-7077  
Fax: 513-733-3989  
Email: info@neyra.com  
Website: www.neyra.com

- **Direct Fire Formula:** Tolerates reheating and will not jell in kettle.
- **No Tracking:** A tough and pliable formula for parking lots and driveways.
- **Sets Firm & Fast:** You can seal in 15 minutes or less.
- **No Bleed Through:** Ideal for crackfilling under sealcoating, slurry seals and overlays.
- **Resilient:** Formulated to perform under the expansion and contraction conditions of all climates.
- **Proven Performance:** Meets and exceeds the standards of AASHTO M173 and ASTM D5078-90.

### 3. PRODUCT DESCRIPTION

Thermoflex is a premium, single component, hot applied, asphalt/rubber joint and crack sealant. Furnished as a solid, it is an elastomeric sealant which is compatible with and bonds aggressively to clean and dry concrete or asphalt pavements. It is designed to be effective in a wide range of climates. It is a true direct fire product capable of being reheated and is especially effective under sealcoats, slurry seals and overlays because it will not bleed through.

#### Packaging:

Available in 35 lbs. cardboard boxes. One skid contains 70 boxes.

#### Color:

Thermoflex is black.

#### Basic Uses:

Thermoflex is specially formulated for sealing cracks in asphalt and concrete.

#### Composition:

As shipped, As shipped, Thermoflex is composed of asphalt cement, plasticizers, polymers, resins, select oils and stabilizers. Thermoflex contains extremely durable, high temperature resistant elastomeric compounds.

#### Limitations:

Do not overheat material. Do not apply to wet or dirty cracks. Not recommended for cracks over 1" wide. Do not store in direct sunlight or where temperature exceeds 120°F.

### 4. INSTALLATION

#### Preparatory Work:

Crack or joint must be properly prepared prior to installation of Thermoflex by means of routing and/or the use of a hot compressed air jet to remove all incompressibles and assure the sidewalls of crack are clean and dry.

#### Methods:

Thermoflex should be heated in a vessel designed for heating hot pour crack sealants. Some means of agitation and monitoring of temperature are recommended. The range of safe heating temperature for the product is between 350-400°F. Overheating Thermoflex beyond this recommended range can degrade the material and create a fire hazard. Thermoflex is suitable for use in a direct fire melter or an oil-jacketed double boiler. It is also an excellent product for use through pumping type kettles.

#### Mix Design:

Blocks of Thermoflex are formulated as a single component system. Do not add to or mix with any other material.

#### Application:

Install heated sealant directly into cracks/joints not to exceed a 4 inch wide band. Thickness should be controlled to not more than 1/8 inch above pavement surface. Finished sealed cracks and joints will be uniformly level. Refill to achieve

a flush to 1/8 inch concave surface appearance. One lb. of Thermoflex will fill the following lineal feet:

Width	Depth			
	1/4"	1/2"	3/4"	1"
1/4"	32	16	12	8
1/2"	16	8	5.5	4.5
3/4"	12	5.5	4.5	3
1"	8	4.5	3	2

#### Precautions:

Extreme care must be taken with hot applied sealants. A long sleeved shirt, long pants, gloves and face protection must be worn. Severe burn hazard. Keep out of reach of children. Consult specific Neyra material safety data sheet before use.

### 5. MAINTENANCE

Remove from equipment and tools with heat. Clean hands with waterless hand cleaner.

### 6. TECHNICAL DATA

#### Applicable Standards:

Thermoflex meets the performance standards of AASHTO M173 and ASTM D5078-90 when tested according to ASTM D5329, Standard Test Methods for Hot Applied Sealants.

#### Environmental Considerations:

Thermoflex is considered non-

hazardous when tested according to the EPA's TCLP (Toxicity Characteristic Leaching Procedure).

#### Performance Requirements:

Refer to chart.

#### 7. TECHNICAL SERVICE

Material safety data sheets, product and application recommendations, as well as assistance with special situations and field service are available upon request.

#### 8. WARRANTY

The above specifications on product usage are believed to be true and accurate. Neyra Industries, Inc. guarantees that all materials manufactured comply with quality standards as described in the product data sheets. Because the application, handling, weather, workmanship and equipment are beyond the control of this manufacturer, only the quality of the products as shipped is guaranteed. In no case will the liability of Neyra Industries, Inc. exceed the purchase price of the shipped materials.

#### 9. ADDITIONAL INFORMATION

Neyra Industries, Inc. manufactures a full line of asphalt pavement maintenance and recreational surface products as well as application equipment sold and distributed nationally at our plants and through distributors and contractors. To find the supplier most convenient to you, please contact us.

### PERFORMANCE REQUIREMENTS

<i>Properties</i>	<i>Typical Results</i>	<i>Spec Limits ASTM D5078-90</i>	<i>Test Methods</i>
Penetration, dmm	30	70 Max.	ASTM D5329
Penetration, dmm @ 0 °F	15		
Resilience	50	30 Min.	ASTM D5329
Flow, cm	0.1		ASTM D5329
Softening Point, °F	202	150 Min.	ASTM D36
Tensile Adhesion, %	500+		ASTM D5329
Asphalt Compatibility	Pass		ASTM D5329
Flexibility @30°F	Pass		
Viscosity, cps @380 °F	5000		
Recommended Pouring Temp	380 °F		Neyra Industries
Maximum Safe Heating Temp	400 °F		Neyra Industries
VOC Content	0 g/L		

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